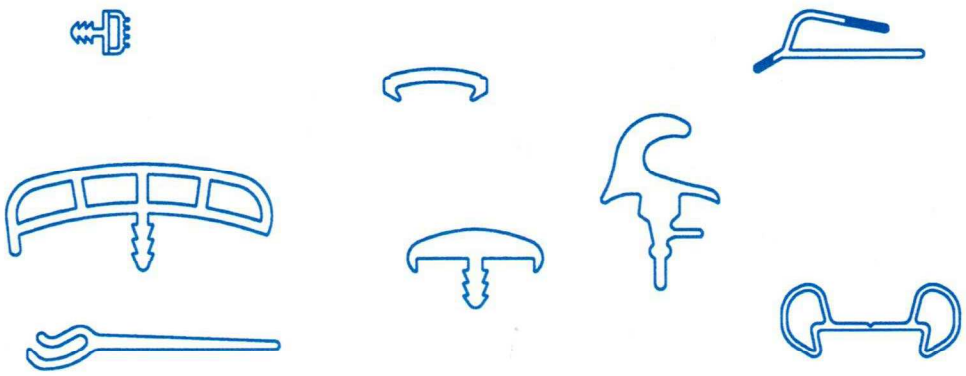
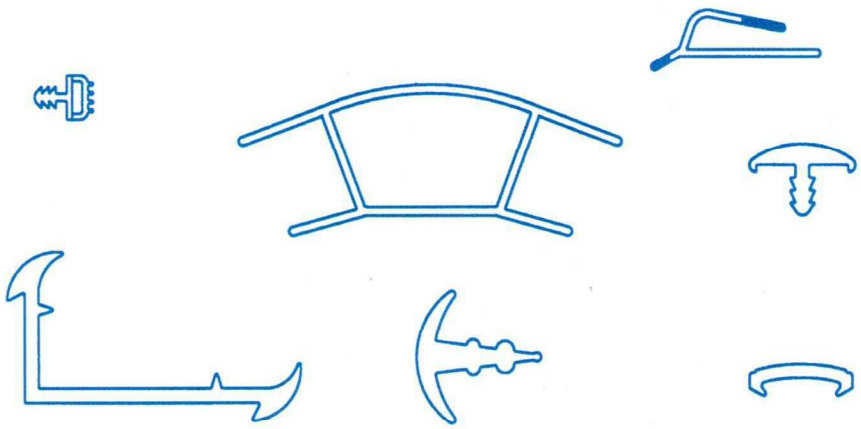


# Technische Profile

## aus thermoplastischen Kunststoffen




**Estorfer Kunststoffbetrieb GmbH**

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D-31629 ESTORF
Telefon: +49 5025 9707-0
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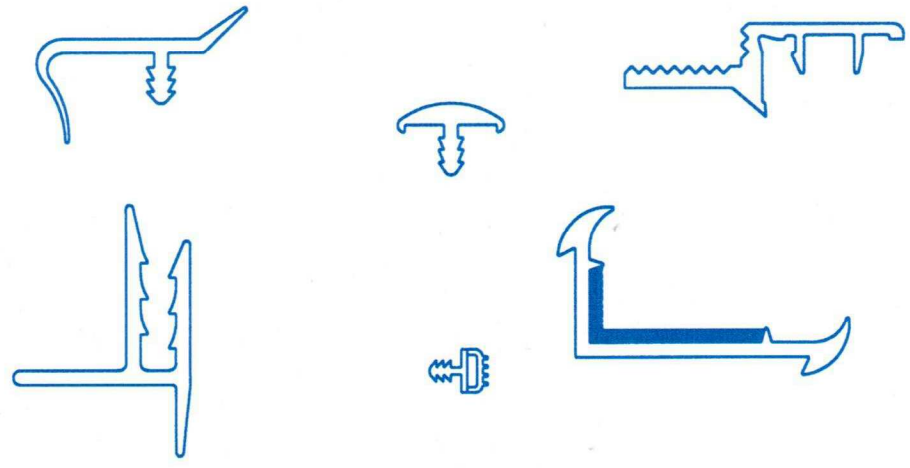
E-mail: info@estorfer.de
www.estorfer.de



# Estorfer Kunststoffbetrieb GmbH

Die Estorfer Kunststoffbetrieb GmbH stellt zahlreiche Spezialprofile her, die oft ein wichtiger Baustein des Endproduktes sind. Unsere Profile erfüllen die Qualitätsanforderungen, die u.a. an Härte, Verschleißfestigkeit, Konstruktion und Haltbarkeit gestellt werden.

**Unsere Spezialitäten sind u.a.**

- **Coextrudierte Profile aus Hart/Weich-PVC auch mehrfarbig**
- **Beschichtungen mit Butyl (Kautschuk) und doppelseitigen Selbstklebebändern**
- **Formextrudierte Profile mit erhabener, geformter Oberfläche**
- **Dekorbeschichtung derzeit ca. 100 verschiedene Holzdekore und ca. 10 Metalldekore**
- **Konfektionierung nach Bedarf (Ablängen, Stanzen, Bohren, Verschweißen, Bedrucken)**

Wir fertigen Profile aller Art nach Muster oder Zeichnung, vorwiegend aus PVC;
bei Bedarf entsprechender Mengen aber auch aus anderen thermoplastischen Kunststoffen wie PE, PS, oder TPE.

Partnerschaft beginnt beim gemeinsamen Entwurf und in der anwendungsspezifischen Entwicklung. Für die dann folgende Anfertigung der Sonderprofile sind wir bestens gerüstet. Ein eigener Werkzeug- und Vorrichtungsbau, ein eigenes Labor und unser
Know-How aus vier Jahrzehnten lassen auch für Ihr Problem die richtige Lösung finden.

Bei der Estorfer Kunststoffbetrieb GmbH finden Sie alles in einer Hand: Angefangen von der Beratung bis hin zur Auslieferung. Deshalb sind wir seit 40 Jahren auch Partner vieler Industriezweige.

Wenden Sie sich an unsere Fachberater, wir arbeiten Ihnen gern ein für Sie kostenloses und unverbindliches Angebot aus. Alles, was wir brauchen, ist entweder eine Zeichnung, eine bemasste Handskizze oder ein Muster. Hilfreich wären noch Angaben über den Verwendungszweck und über Ihren Jahrsbedarf.

# Estorfer Kunststoffbetrieb GmbH

**Lieferung in folgende Länder nur über unsere Auslandsvertretungen:**

**Please contact our business partners for deliveries to the following countries:**

### Frankreich

Société DECMO
400, Rue Leon Gambetta
F-59044 Lille-Cedex
Tel.: +0328380840
Fax: +0328380850
E-mail: decmo@decmo.fr
www.decmo.com

### Italien/Spanien

Dimatec S.P.A.
Via Galileo Galilei 7
I-22070 Guanzate (Co)
Tel.: +031.352.90.61
Fax: +031.352.90.97
E-mail: dimatec@dimatec.it
www.dimatec.it

### Niederlande

JAC. VAN 't HART NEDERLAND B.V.
Dorp 92
3415 PH Polsbroek
Tel.: *31 (0) 182 308080
Fax: *31 (0) 182 309787
E-mail: info@hartnl.com
www.hartnl.eu

### Großbritannien

Scan-Térieur Ltd.
30 The Metro Centre
Tolpits Lane, Watford
GB Herts. WD 18 9XG
Tel.: +0 19 23 / 80 03 53
Fax: +0 19 23 / 22 03 58

### Japan

製造・輸入 総発売元
カーク産業株式会社
CARAC INDUSTRY CO. LTD.
本　社：東京都練馬区平和台1-4-2
(〒179) ☎ 03 (3931) 0220代
FAX.03-3931-0706
E-mail: ana49218@nifty.com
www.carac.co.jp

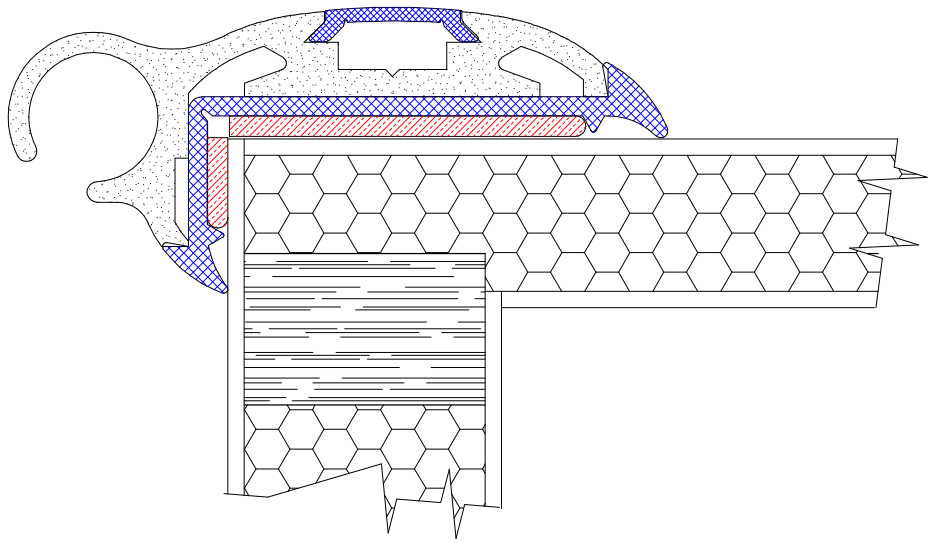
Wir beraten Sie gern:

# Kantendichtung
# mit Butylkautschuk

*Ein speziell entwickeltes Verfahren erlaubt es uns, die Butyl-Dichtmasse in beliebigen Querschnitten auf unterschiedliche Profile aufzutragen.*

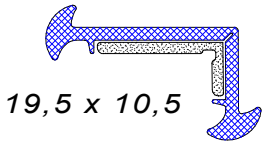
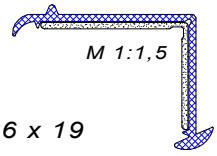
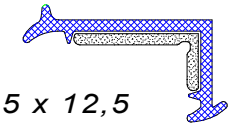
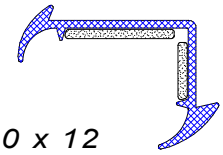
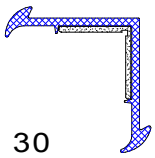
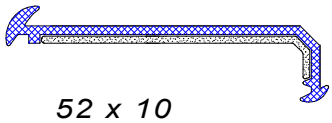
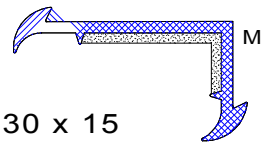
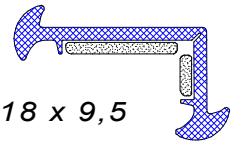
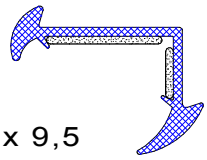
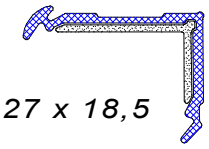
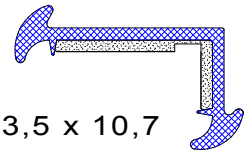
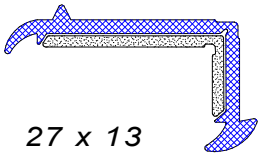
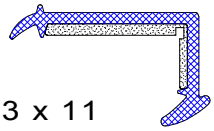
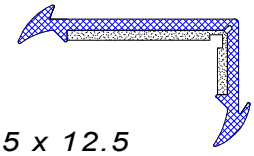
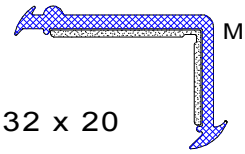
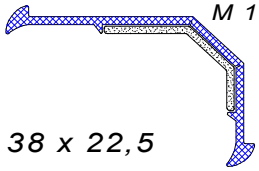
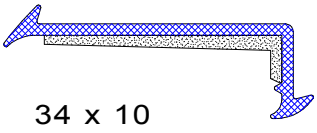
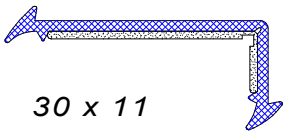
*Der von uns verwendete Butylkautschuk namhafter deutscher Hersteller ist frei von Füllstoffen und Lösungsmitteln und härtet deshalb (im Unterschied zu Silikon-Dichtstoffen) nicht aus. Lieferbar in den Farben hellgrau, dunkelgrau und weiß.*

*Ein Anwendungsbereich ist die Karosserieabdichtung von Caravans und Verkaufsfahrzeugen.*
*Seit nunmehr 25 Jahren fertigen wir hierfür Kantendichtungen mit Butyldichtmasse, die den Anschlußbereich zwischen Wand- u. Dachaufbau wirkungsvoll und zuverlässig gegen Feuchtigkeit versiegeln.*



*Andere Einsatzbereiche für dieses Dichtungssystem wären u.a. Bauwerksabdichtungen (z.B. Übergangsbereiche zwischen Balkonen, Glasdächern zu anderen Bauteilen). Butyl härtet nie aus, daher ist eine dauerhafte Dichtigkeit über Jahrzehnte gewährleistet.*
*Im konkreten Einzelfall beraten wir Sie gern.*

# Winkelprofile mit Butyldichtung

| Profil Nr. | Zeichnung | Profil Nr. | Zeichnung |
|---|---|---|---|
| K 019 |  19,5 x 10,5 | K 074 |  M 1:1,5 26 x 19 |
| K 050 |  25 x 12,5 | K 077 |  20 x 12 |
| K 056 |  M 1:2 30 x 30 | K 078 |  M 1:1,5 52 x 10 |
| K 057 |  M 1:1,5 30 x 15 | K 079 |  18 x 9,5 |
| K 064 |  18,5 x 9,5 | K 087 |  M 1:1,5 27 x 18,5 |
| K 065 |  23,5 x 10,7 | K 088 |  27 x 13 |
| K 066 |  23 x 11 | K 089 |  25 x 12.5 |
| K 071 |  M 1:1,5 32 x 20 | K 090 |  M 1:1,5 38 x 22,5 |
| K 072 |  34 x 10 | K 093 |  30 x 11 |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# Leistenfüller

| Profil Nr. | Zeichnung | Profil Nr. | Zeichnung |
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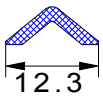
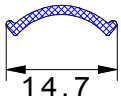
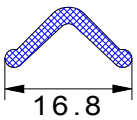
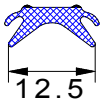
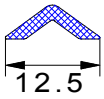
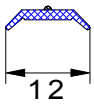
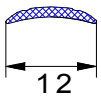
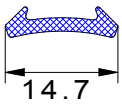
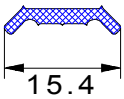
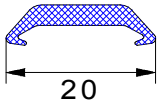
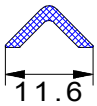
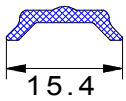
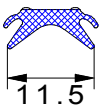
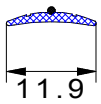
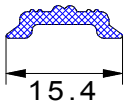
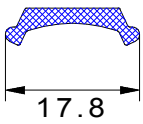
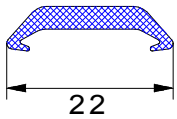
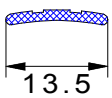
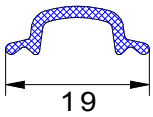
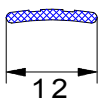
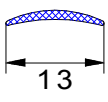
| E 109 |  | E 268 |  |
| E 117 |  | E 316 |  |
| E 118 |  | E 323 |  |
| E 151 |  | E 331 |  |
| E 152 |  | E 346 |  |
| E 181 |  | E 350 |  |
| E 199 |  | E 396 |  |
| E 241 |  | E 422 |  |
| E 245 | | E 427 |  |
| E 246 |  | E 510 |  |
| E 264 |  | E 531 |  |

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GmbH

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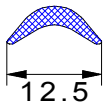
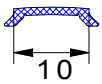
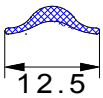
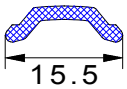
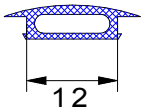
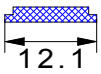
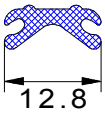
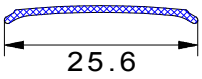
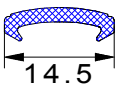
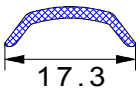
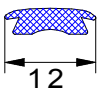
# Leistenfüller

| Profil Nr. | Zeichnung | Profil Nr. | Zeichnung |
|---|---|---|---|
| E 547 |  | E 997 |  |
| E 635 |  | E 998 |  |
| E 648 |  | | |
| E 653 |  | | |
| E 657 |  | | |
| E 679 |  | | |
| E 741 | | | |
| Ê 768 |  | | |
| E 833 |  | | |
| E 970 |  | | |
| E 979 | | | |

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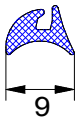
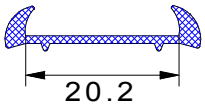
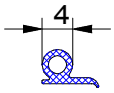
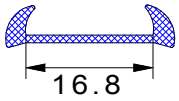
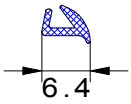
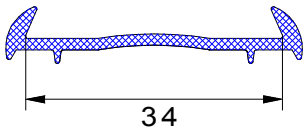
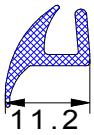
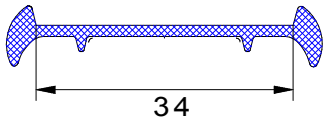
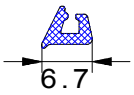
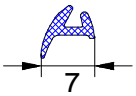
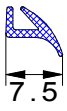
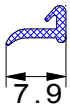
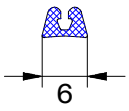
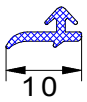
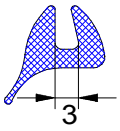
# Unterlegprofile

| Profil-Nr. | Zeichnung | Profil-Nr. | Zeichnung |
|---|---|---|---|
| E 629 |  | E 532 |  |
| E 166 |  | E 509 |  |
| E 169 |  | E 694 |  |
| E 198 |  | E 919 |  |
| E 202 |  | | |
| E 223 |  | | |
| E 322 |  | | |
| E 324 |  | | |
| E 335 |  | | |
| E 347 |  | | |
| E 672 |  | | |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31629 Estorf
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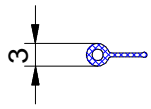
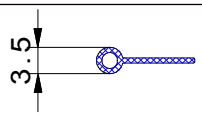
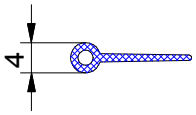
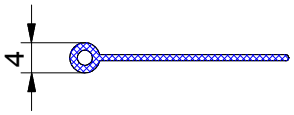
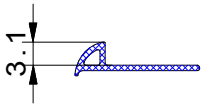
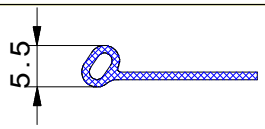
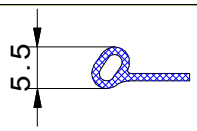
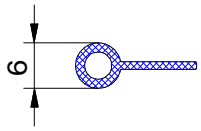
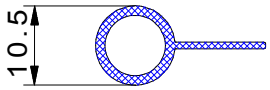
# Fugenabdeckungen

| Profil Nr. | Zeichnung |
|---|---|
| E 101 |  |
| E 128 |  |
| E 301 |  |
| E 105 |  |
| E 313 |  |
| E 703 |  |
| E 717 |  |
| E 559 |  |
| E 977 | |
| E 918 |  |
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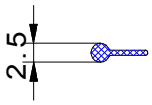
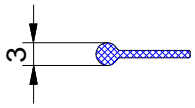
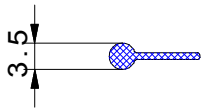
| Profil Nr. | Zeichnung |
|---|---|
| E 124 |  |
| E 137 |  |
| E 207 |  |
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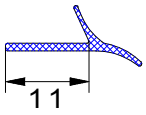
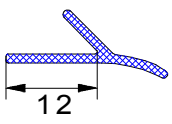
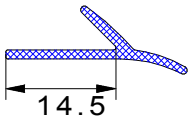
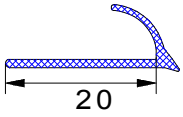
| E 210 |  |
| E 263 |  |
| E 221 |  |
| E 343 |  |

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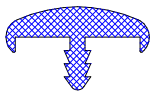
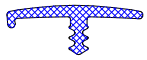
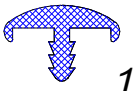
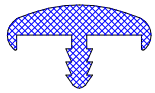
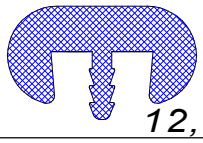
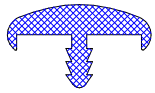
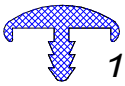
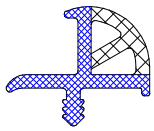
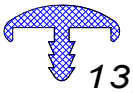
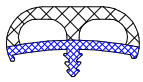
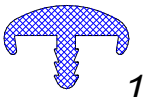
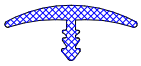
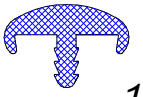
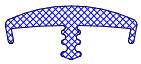
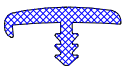
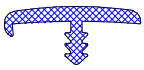
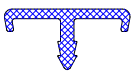
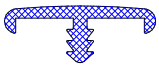
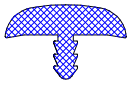
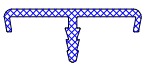
# Stegumleimer

| Profil Nr. | Zeichnung | Profil Nr. | Zeichnung |
|---|---|---|---|
| E 10175 | 9 mm | E 10121 |  15 mm |
| E 899 | 10 mm | E 605 |  16 mm |
| E 803 |  12 mm | E 771 |  16 mm |
| E 995 |  12,5 mm | E 950 |  16 mm |
| E 770 |  13 mm | E 549 |  16 mm |
| E 10145 |  13,5 mm | E 552 |  16 mm |
| E 911 |  13 mm | E 10055 |  16 mm |
| E 949 |  13 mm | E 714 |  16 mm |
| E 835 |  14 mm | E 836 |  16 mm |
| E 165 |  15 mm | E 898 |  16 mm |
| E 1001 |  16 mm | E 164 |  17 mm |

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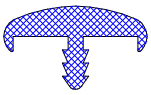
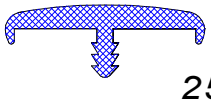
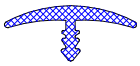
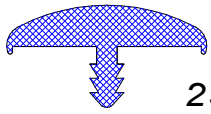
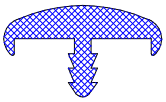
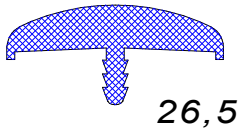
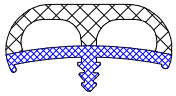
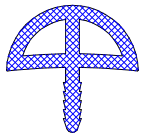
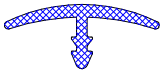
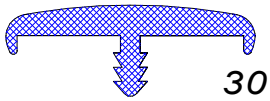
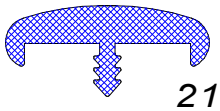
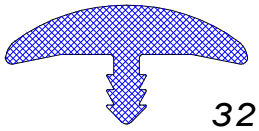
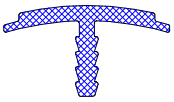
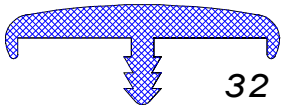
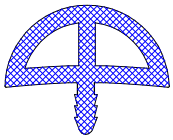
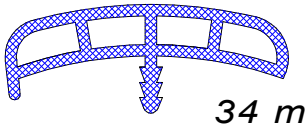
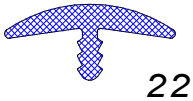
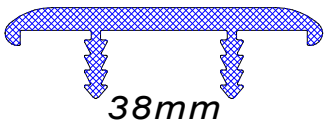
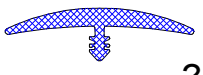
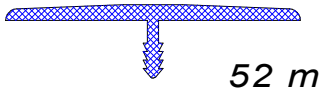
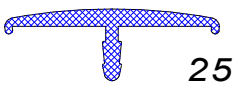
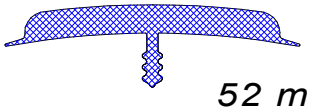
# Stegumleimer

| Profil Nr. | Zeichnung | Profil Nr. | Zeichnung |
|---|---|---|---|
| E 1136 |  17 mm | E 10137 |  25 mm |
| E 616 |  17 mm | E 876 |  25 mm |
| E 1163 |  18 mm | E 1007 |  26,5 mm |
| E 695 |  20 mm | E 668 | 1:1,5  29 mm |
| E 227 |  20 mm | E 779 |  30 mm |
| E 798 |  21,5 mm | E 980 |  32 mm |
| E 231 |  22 mm | E 10149 |  32 mm |
| E 583 |  22 mm | E 761 |  34 mm |
| E 1006 |  22,5 mm | E 814 |  38mm 1:1,5 |
| E 228 |  25 mm | E 543 |  52 mm |
| E 507 |  25 mm | E 614 | 1:1,5  52 mm |

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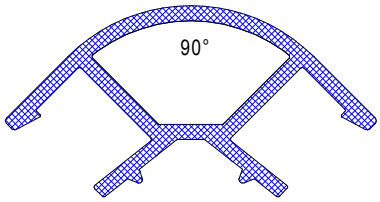
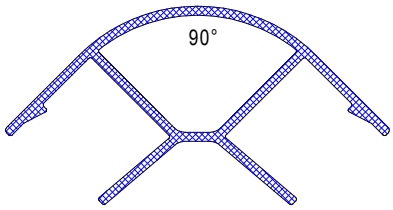
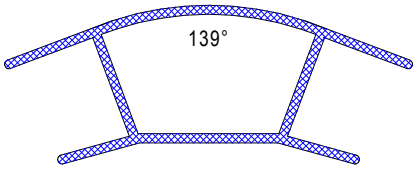
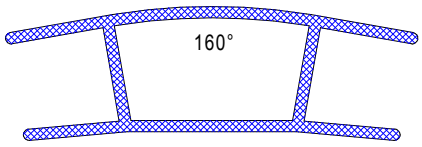
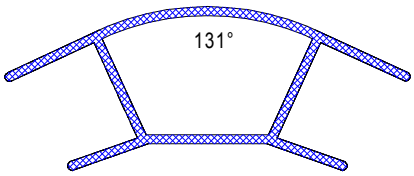
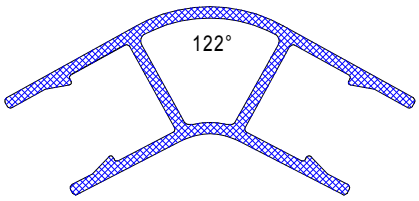
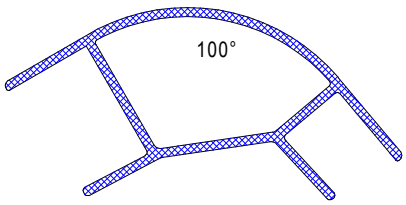
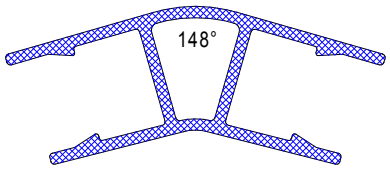
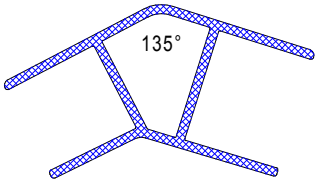
# Eckverbinder

| Profil Nr. | Zeichnung | Profil Nr. | Zeichnung |
|---|---|---|---|
| E 665 |  13 mm Platte | E 901 |  13 mm Platte |
| E 755 |  13 mm Platte | E 1142 |  13 mm Platte |
| E 756 |  13 mm Platte | | |
| E 886 |  13 mm Platte | E 1019 |  16 und 9 mm Platte |
| E 887 |  13 mm Platte | E 1066 |  15 und 12 mm Platte |

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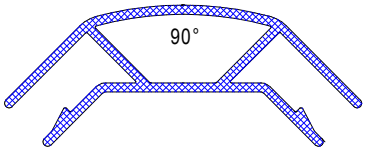
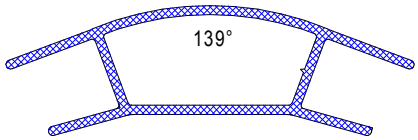
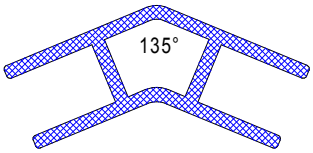
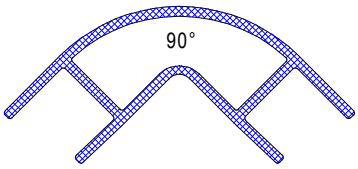
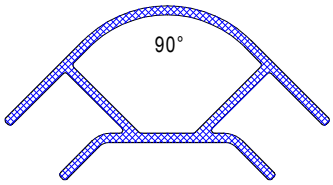
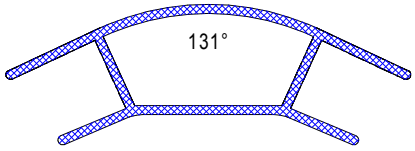
# Eckverbinder

| Profil Nr. | Zeichnung | Profil Nr. | Zeichnung |
|---|---|---|---|
| E 894 |  6 mm Platte | E 863 |  9 mm Platte |
| E 990 |  8 mm Platte | | |
| E 933 |  9 mm Platte | | |
| E 858 |  9 mm Platte | | |
| E 864 |  9 mm Platte | | |

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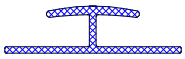
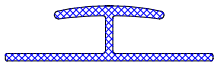
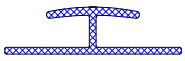
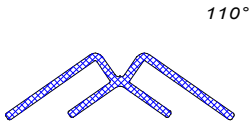
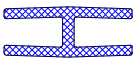
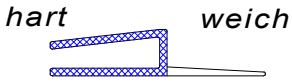
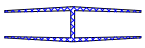
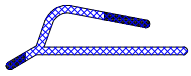
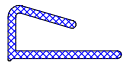
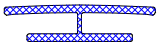
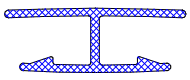
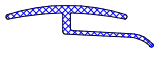
# Plattenverbinder

| Profil Nr. | Zeichnung | Profil Nr. | Zeichnung |
|---|---|---|---|
| E 369 |  Platte 4,5 mm | E 279 |  Platte 5 mm |
| E 1117 |  Platte 3,2 mm | E 621 |   Platte 3,2 mm |
| E 388 |  Platte 3,2 mm | E 454 |   Platte 3,2 mm |
| E 606 |  Platte 3,2 mm | E 757 |  Platte 3 mm |
| E 666 | Platte 1 mm | E 554 |  Platte 3,2 mm |
| E 748 |  Platte 2.5 mm | E 848 | Platte 2.5 mm |
| E 895 |  Platte 6 mm | E 733 |  Platte 2.5 mm |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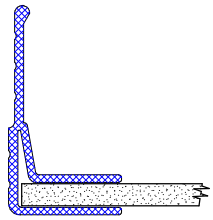
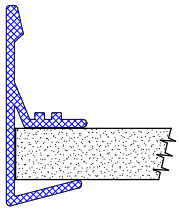
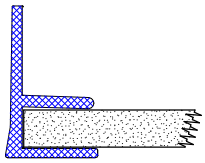
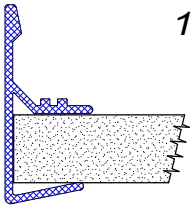
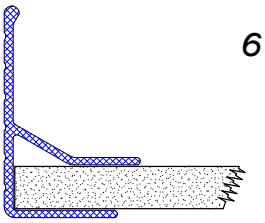
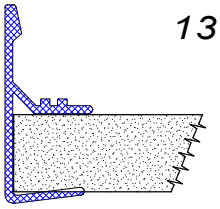
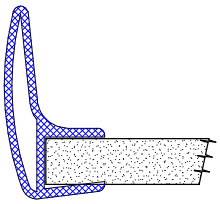
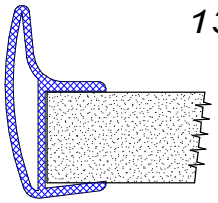
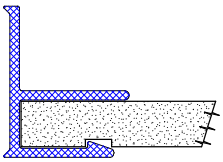
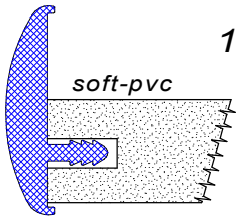
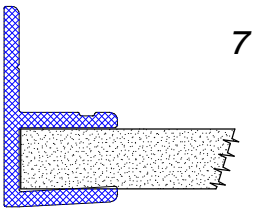
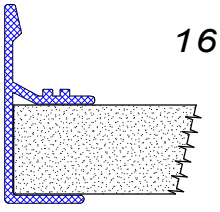
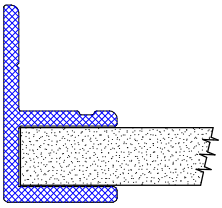
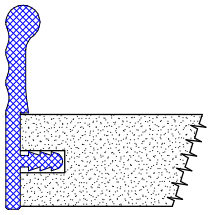
# Relingprofil

| Profil Nr. | Zeichnung | Profil Nr. | Zeichnung |
|---|---|---|---|
| E 536 | 3 mm  | E 10207 | 9 mm  |
| E 796 | 5 mm  | E 10206 | 12 mm  |
| E 527 | 6 mm  | E 571 | 13 mm  |
| E 902 | 6 mm  | E 903 | 13 mm  |
| E 912 | 6 mm  | E 927 | 13 mm soft-pvc  |
| E 604 | 7 mm  | E 10205 | 16 mm  |
| E 1098 | 8 mm  | E 937 |  |

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